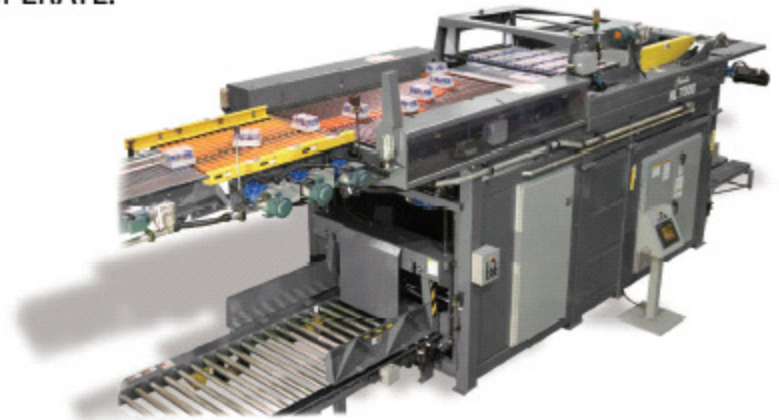


# Columbia

PALLETIZING INNOVATIONS

# Model HL7000

The Model HL7000 high level palletizer is an economical palletizing solution for plants that require medium-to-high speed handling of odd-shaped and/or delicate products, including food, beverages, paper, chemicals and more. The HL7000 palletizes 70 cases per minute or more, depending on case size and pallet pattern. Like all heavy-duty Columbia Machine palletizers, it has a reliable welded frame that is "built to last" and is EASY TO OPERATE.



## FEATURES:

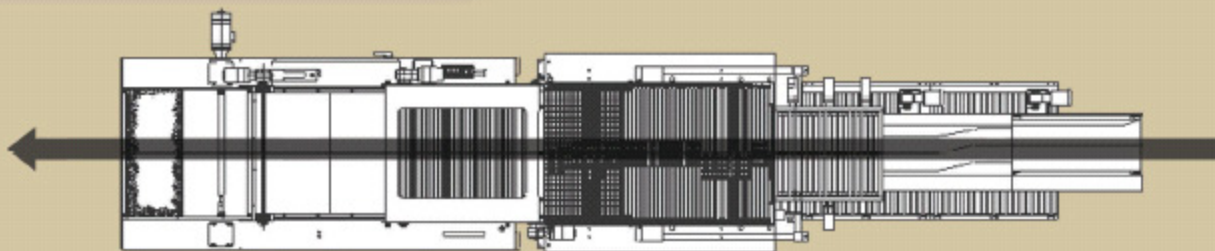
- Fully automatic - includes pallet dispenser
- UL approved or CSA Certified control panel
- Easy-to-operate (ETO)
- Soft handling of product
- Reliable - Columbia has over 65 years in the industry
- Stacks cases, trays, bundles, film only, display packs and more
- Flexible, modular layout
- Lane divider
- 24-Hour parts and service hotline (800-628-4065)
- Online parts ordering @ [www.palletizing.com](http://www.palletizing.com)

## OPTIONS:

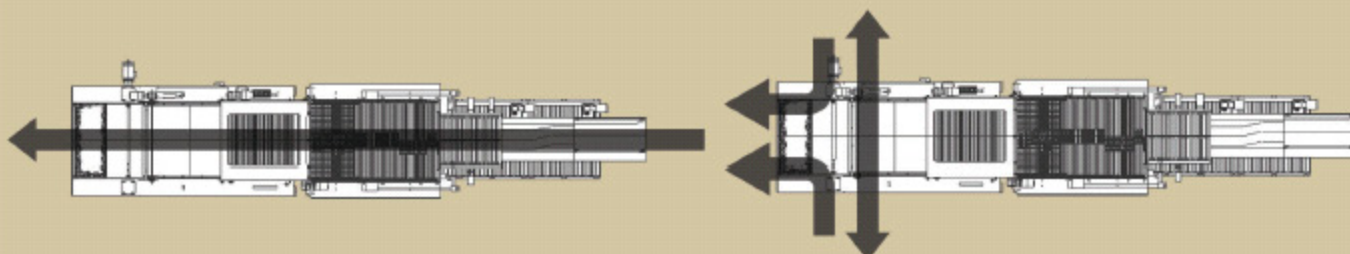
- Pallet dispensers
- Labels-out stacking
- Oversized loads (length, width and height)
- PC Based Human Machine Interface (HMI)
- Slip sheet dispenser
- Work platforms
- "Product Manager" software
- Unlimited lane positions
- Tie/Cap sheet dispenser
- Discharge conveyor
- Upstream and downstream interfacing
- Speed enhancement upgrades

# HL7000 Palletizer Layout Options

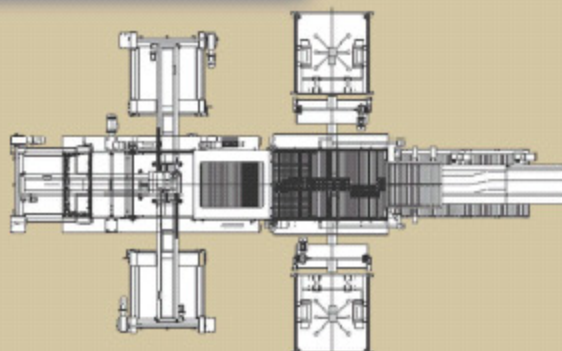
## CASE FLOW



## PALLET FLOW



## SHEET PLACEMENT



*Columbia*

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